What's New in CAMWorks (2021)

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Table of Contents

(Click a link below or use the bookmarks on the left.)	
WHAT'S NEW IN CAMWORKS	1
What's New in CAMWorks 2021Plus SP3	3
Supported Platforms	3
Resolved CPRs Document	3
What's New in CAMWorks 2021Plus SP2	4
Supported Platforms	4
Resolved CPRs Document	4
What's New in CAMWorks 2021Plus SP1	5
Supported Platforms	5
Resolved CPRs Document Functionality to display Tool Moves in User-Assigned Colors for various Toolpath Segments	5 5
	7
What's New in CAMWorks 2021Plus SP0 Supported Platforms	7
Resolved CPRs Document	7
General	8
Option for Filter Mill and Turn Tools/Assemblies using Text Strings	8
Display Color Settings for Toolpath End Points	10
CAMWorks Task Pane with Web Browser Controls to Facilitate Communication	12
Mill	14
Renaming and Rearrangement of existing CNC Parameters for Clarity	14
Option to display Hidden Toolpath Moves in a User-assigned Color	16
Support for non-planar surfaces for Z Axis Probe Cycles	18
Turn/ Mill-Turn	
Turn Toolpath Support for Prime Inserts	19
Technology Database	
Option to create a list of Multiple available TechDBs and assign Active TechDB from that list	23



Supported Platforms

Supported Platforms for 64-bit					
Solid Modeler:	The 64-bit version of: - SOLIDWORKS 2021 - CAMWorks Solids 2021 - SOLIDWORKS 2020 - CAMWorks Solids 2020				
Operating System:	64-bit version of: - Windows 10 - Windows 8.1 - Windows 7 (SP1 or higher) [*Home Editions are not supported] Note: CAMWorks 2021Plus is supported only on 64-bit Operating systems.				

Resolved CPRs Document

Purpose of Document:	The Resolved CPRs (<i>CAMWorks Problem Report</i>) document has been updated to report the software errors that have been resolved in the current Service Pack (2021Plus SP3).
Path to Document:	To view the document, select: <drive>:\ProgramFiles\CAMWorks2021Plusx64\CAMWorks_VC141\Lang\English\ CW2021PlusBuildInfo.pdf.</drive>



Supported Platforms

Supported Platforms for 64-bit					
Solid Modeler:	The 64-bit version of: - SOLIDWORKS 2021 - CAMWorks Solids 2021 - SOLIDWORKS 2020 - CAMWorks Solids 2020				
Operating System:	64-bit version of: - Windows 10 - Windows 8.1 - Windows 7 (SP1 or higher) [*Home Editions are not supported] Note: CAMWorks 2021Plus is supported only on 64-bit Operating systems.				

Resolved CPRs Document

Purpose of Document:	The Resolved CPRs (<i>CAMWorks Problem Report</i>) document has been updated to report the software errors that have been resolved in the current Service Pack (2021Plus SP2).
Path to Document:	To view the document, select: <drive>:\ProgramFiles\CAMWorks2021Plusx64\CAMWorks_VC141\Lang\English\ CW2021PlusBuildInfo.pdf.</drive>



Supported Platforms

Supported Platforms for 64-bit					
Solid Modeler:	The 64-bit version of: - SOLIDWORKS 2021 - CAMWorks Solids 2021 - SOLIDWORKS 2020 - CAMWorks Solids 2020				
Operating System:	64-bit version of: - Windows 10 - Windows 8.1 - Windows 7 (SP1 or higher) [*Home Editions are not supported] Note: CAMWorks 2021Plus is supported only on 64-bit Operating systems.				

Resolved CPRs Document

Purpose of Document:	The Resolved CPRs (<i>CAMWorks Problem Report</i>) document has been updated to report the software errors that have been resolved in the current Service Pack (2021Plus SP1).
Path to	To view the document, select:
Document:	Start>>All Programs>>CAMWorks2021Plusx64>>Resolved CPR's.

New - Functionality to display Tool Moves in User-Assigned Colors for various Toolpath Segments

Purpose:

To provide the functionality to filter Mill and Turn tools/assemblies based on user-defined text strings

Implementation:

Enhancements added:

In the previous versions of CAMWorks, the following enhancements with respect to toolpath moves (Rapid moves, Plunge Moves, Leadin moves, Leadout moves, Link moves, Toolpath hidden Moves) were introduced:

- Options to enable/disable (hide) the display of specific toolpath moves that comprise the toolpaths
- Option to change/reassign the display color for the toolpath moves that comprise the toolpaths
- Option to display of hidden toolpath moves in a user-specified color

The settings to assign the user-specified colors are available within the *Display* tab of the *CAMWorks Options* dialog box.



Options		×
General Mill Features	isplay Simulation Update File	e Locations
Face Mill Toolpath Multiaxis toolpath Probe cycle moves Probe protected moves	^	
Rapid Toolpath Moves Plunge Moves Leadin or Entry Moves Leadout or Exit Moves Link Moves		Edit
Toolpath hidden moves	¥	Reset All

Settings in Display tab of Options dialog box for assigning desired colors for Toolpath Moves

Toolpath Types for which these Enhancements are applicable:

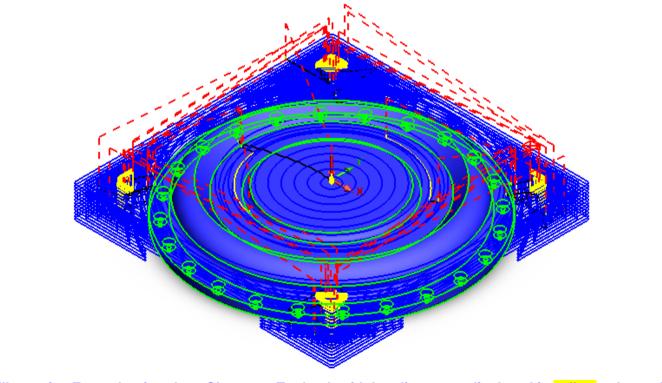
Currently, these enhancements for toolpath moves are available only for toolpath segments of the following Mill toolpath types:

- 3 Axis Mill
- Multiaxis Mill
- VoluMill toolpaths (Both 3Axis and 2.5 Axis Mill)

Scenarios in which the Toolpath Moves can be viewed in the Graphics Area of SOLIDWORKS

These toolpath moves can be viewed in the graphics area whenever you click on the corresponding Operation nodes in the *Operation* tree

Illustrative Example



Illustrative Example of an Area Clearance Toolpath with Leadin moves displayed in yellow color and Rapid Toolpath moves displayed in red color



Supported Platforms

Supported Platfo	rms for 64-bit
Solid Modeler:	The 64-bit version of: - SOLIDWORKS 2021 - CAMWorks Solids 2021
Operating System:	64-bit version of: - Windows 10 - Windows 8.1 - Windows 7 (SP1 or higher) [*Home Editions are not supported] Note: CAMWorks 2021Plus is supported only on 64-bit Operating systems.

Resolved CPRs Document

Purpose of Document:	The Resolved CPRs (<i>CAMWorks Problem Report</i>) document has been updated to report the software errors that have been resolved in the current Service Pack (2021Plus SP0).
Path to	To view the document, select:
Document:	Start>>All Programs>>CAMWorks2021Plusx64>>Resolved CPR's.



General

New - Option for Filter Mill and Turn Tools/Assemblies using Text Strings

Purpose:

To provide the functionality to filter Mill and Turn tools/assemblies based on user-defined text strings

Implementation:

In CAMWORKS, the options to filter Mill and Turn tools/assemblies based on following parameters are available within the **Tool Select Filter** dialog box:

- Tool Type
- Diameter and End Radius /Insert Radius
- Tool material
- Holder Designation, type, and summary
- Protrusion Length

From *CAMWORKS 2021Plus* version onwards, and additional option to filter Mill and Turn tools based on user-defined text strings will be available within the *Tool Select Filter* dialog box. This option is labelled *Containing text*. This filter has following features:

- i. This text string search is not case sensitive.
- ii. Partial match for text string search is supported.
- iii. The default text within the text field of this filter will be an asterisk symbol (*). This symbol indicates that listed tools are currently not filtered based on any text string. You need to delete this asterisk character before inputting the text string.
- iv. Special characters like quotes ("), space (), hyphen (-), backslash (\), underscore (_), comma (,), hash (#) etc. are supported for the text string.
- v. The text string you enter will be cross-checked for a match with parametric text fields that constitute the definition of the tools. All tools having one or more parameters with text matching the user-defined text string will be filtered and displayed.
- vi. The list of tools displayed in the user interface will be filtered based on the input text string when you tab out of the text string field or shift the mouse focus to another parameter within the user interface.
- vii. For tool entries listed and filtered based on the input text string, the text fields of tool entries containing the matching text will be highlighted.

		Tool type :	Hog Nose			review		
			nognose					
ilter	r by							
	Diameter		Oin	- 9in				
	End Radius		Oin	- 9in				
	Tool material		Carbide		\sim			
	Holder Design	ation	DT 20					
	Holder Design	lation	BT-30					
	Protrusion Len	ath	0in	- 9in				
	1100105/011220	.gan	om	5				
	Containing Te	đ	Carbide					
	j		Carbide					
[urn	(Inches)							
	Z Feedrate	ShoulderDi	a ShankLengt	TmcID	Spindle Sp	CoolantType	Shoulderl en	
1	68.000000	0.312500	0.812500	Carbide	8556.000000		0.812500	
2	24.000000	0.437500	1.000000	Carbide	6112.000000		1.000000	
3	48.000000	0.437500	1.000000	Carbide	6112.000000		1.000000	
4	85.000000	0.125000	0.500000	Carbide	21000.00000	1	0.500000	
5	42.000000	0.125000	0.500000	Carbide	21000.00000		0.500000	
6	28.000000	0.187500	0.625000	Carbide	14260.00000		0.625000	
7	57.000000	0.187500	0.625000	Carbide	14260.00000		0.625000	
8	42.000000	0.250000	0.750000	Carbide	10700.00000		0.750000	
	85.000000	0.250000	0.750000	Carbide	10700.00000		0.750000	
9	34.000000	0.312500	0.812500	Carbide	8556.000000		0.812500	
9 10		0.012000			0000.000000	•		
10		0 375000	1 000000	Carbide	7130 000000	1	1 000000	
10 11	57.000000	0.375000	1.000000	Carbide Carbide	7130.000000		1.000000	
10 11 12	57.000000 28.000000	0.375000	1.000000	Carbide	7130.000000	1	1.000000	
10 11 12 13	57.000000 28.000000 85.000000	0.375000 0.500000	1.000000 1.000000	Carbide Carbide	7130.000000 5348.000000	1 1	1.000000 1.000000	-
10 11 12 13 14	57.000000 28.000000 85.000000 42.000000	0.375000 0.500000 0.500000	1.000000 1.000000 1.000000	Carbide Carbide Carbide	7130.000000 5348.000000 5348.000000	1 1 1	1.000000 1.000000 1.000000	
10 11 12 13 14 15	57.000000 28.000000 85.000000 42.000000 85.000000	0.375000 0.500000 0.500000 0.500000	1.000000 1.000000 1.000000 1.000000	Carbide Carbide Carbide Carbide	7130.000000 5348.000000 5348.000000 5348.000000	1 1 1 1	1.000000 1.000000 1.000000 1.000000	
10 11 12 13 14 15 16	57.000000 28.00000 85.000000 42.000000 85.000000 42.000000	0.375000 0.500000 0.500000	1.000000 1.000000 1.000000 1.000000 1.000000	Carbide Carbide Carbide Carbide Carbide	7130.000000 5348.000000 5348.000000 5348.000000 5348.000000	1 1 1 1 1	1.000000 1.000000 1.000000 1.000000 1.000000	
10 11 12 13 14 15 16 17	57.000000 28.00000 85.000000 42.000000 85.000000 42.000000 85.000000	0.375000 0.500000 0.500000 0.500000 0.500000 0.500000	1.000000 1.000000 1.000000 1.000000 1.000000 1.000000	Carbide Carbide Carbide Carbide Carbide Carbide	7130.000000 5348.000000 5348.000000 5348.000000 5348.000000 5348.000000	1 1 1 1 1 1	1.000000 1.000000 1.000000 1.000000 1.000000 1.000000	
10 11 12 13 14 15 16 17 18	57.000000 28.00000 85.000000 42.00000 85.000000 42.000000 85.000000 42.000000	0.375000 0.500000 0.500000 0.500000 0.500000 0.500000 0.500000	1.000000 1.000000 1.000000 1.000000 1.000000 1.000000 1.000000	Carbide Carbide Carbide Carbide Carbide Carbide Carbide	7130.000000 5348.000000 5348.000000 5348.000000 5348.000000 5348.000000 5348.000000	1 1 1 1 1 1 1	1.000000 1.000000 1.000000 1.000000 1.000000 1.000000 1.000000	
10 11 12 13 14 15 16 17 18 19	57.000000 28.00000 85.000000 42.000000 42.000000 85.000000 85.000000 42.000000 85.000000	0.375000 0.500000 0.500000 0.500000 0.500000 0.500000 0.500000 0.500000	1.000000 1.000000 1.000000 1.000000 1.000000 1.000000 1.000000 1.000000	Carbide Carbide Carbide Carbide Carbide Carbide Carbide Carbide	7130.000000 5348.000000 5348.000000 5348.000000 5348.000000 5348.000000 5348.000000 5348.000000	1 1 1 1 1 1 1 1 1	1.000000 1.000000 1.000000 1.000000 1.000000 1.000000 1.000000 1.000000	
10 11 12 13 14 15 16 17 18 19 20	57.000000 28.00000 85.000000 42.00000 85.000000 42.000000 85.000000 42.000000	0.375000 0.500000 0.500000 0.500000 0.500000 0.500000 0.500000	1.000000 1.000000 1.000000 1.000000 1.000000 1.000000 1.000000	Carbide Carbide Carbide Carbide Carbide Carbide Carbide	7130.000000 5348.000000 5348.000000 5348.000000 5348.000000 5348.000000 5348.000000	1 1 1 1 1 1 1 1 1	1.000000 1.000000 1.000000 1.000000 1.000000 1.000000 1.000000 1.000000	×
10 11 12 13 14 15 16 17 18 19 20	57.000000 28.00000 85.00000 42.00000 85.00000 42.00000 85.00000 42.00000 85.00000 85.00000	0.375000 0.500000 0.500000 0.500000 0.500000 0.500000 0.500000 0.500000	1.000000 1.000000 1.000000 1.000000 1.000000 1.000000 1.000000 1.000000	Carbide Carbide Carbide Carbide Carbide Carbide Carbide Carbide	7130.000000 5348.000000 5348.000000 5348.000000 5348.000000 5348.000000 5348.000000 5348.000000	1 1 1 1 1 1 1 1 1	1.000000 1.000000 1.000000 1.000000 1.000000 1.000000 1.000000 1.000000	×

6



New - Display Color Settings for Toolpath End Points

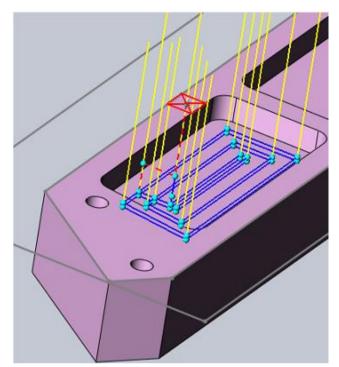
Purpose: To provide a functionality whereby user-assigned color settings can be applied to Toolpath End Points viewed in the graphics area **Implementation:** Viewing Toolpath End Points in the Graphics Area For operations for which toolpaths have been generated, the Toolpath End Points can be viewed in the graphics area in the following scenarios: i. When executing the Step Through Toolpath command (provided that the Show Toolpath End Points 📕 toggle button is in 'ON' mode) ii. When you edit a toolpath using the Edit Toolpath Dialog Box (provided that the Show Toolpath End Points 莒 toggle button is in 'ON' mode) When you execute the Advance Edit Toolpath command to edit the toolpath of a Mill iii. operation using the Advanced Edit Toolpath Dialog Box (provided that the Show Toolpath End Points 🖻 togale button is in 'ON' mode) In previous version of CAMWorks, there was not setting available to change the default color settings for Toolpath End Points. From CAMWorks 2021Plus version onwards, the color display settings for Toolpath End Points can be customized using the Color Settings parameters available under **Display** tab of the **CAMWorks Options** dialog box. i. Navigate to the Display tab of the CAMWorks Options dialog box. ii. 'Toolpath End Points' will be one of the options listed in the Color Settings list box under this tab. Scroll down within this list box and select the 'Toolpath End Points' option. iii. The currently assigned color for Toolpath End Points will be displayed adjacent to this list box. (Under default settings, this color will be Cyan for 'Toolpath End Points' option.) × Options Display General Mill Features Simulation Update File Locations Ream Toolpath \sim Tap Toolpath 3 Axis Rough Toolpath 3 Axis Finish Toolpath Thread Mill Toolpath Pencil Mill Toolpath Edit... Face Mill Toolpath Multiaxis toolpath Probe cycle moves Probe protected moves Toolpath End Points Reset All Options Use feed based colors Edit feed/colors Display stock outline

'Toolpath End Point' option in Color Settings list box under Display Tab of options Dialog Box

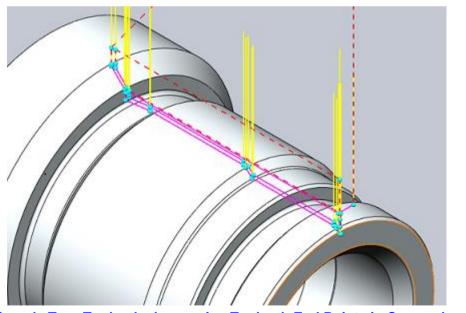
Display 4th/C Axis label

- iv. Click on the *Edit* button below the color display. Clicking on this button displays the dialog box for color reassignment. Use the settings within this displayed dialog box to assign the color of your choice.
- v. Click on the **OK** button to apply the changes and close the dialog box.

6



Sample Mill Toolpath showcasing Toolpath End Points in Cyan color



Sample Turn Toolpath showcasing Toolpath End Points in Cyan color



New - CAMWorks Task Pane with Web Browser Controls to Facilitate Communication

Purpose:

To provide an interface within the **CAMWorks** application to facilitate better communication with end users about effective utilization and potential of CAMWorks, product updates and versions, learning tools and resources

Implementation:

Location of CAMWorks Task Pane

A new task pane named **CAMWorks Resources** It has been added to **SOLIDWORKS/CAMWorks Solids** task panes area on the right-hand side of the application.

«	CAMWorks Resources (6)
	Home Learn Alerts
	PROMOTIONAL OFFER
	CAMWorks Choose Your Savings Special Promotional Offer – Up to 50% OFF
	We are pleased to announce CAMWorks – Choose Your Savings promotional offer for new and existing CAMWorks customers. Get the best-in-class CAM software with up to 50% savings on CAMWorks bundle licenses.
	Learn More
	UPCOMING WEBINARS

CAMWorks Resources Task Pane in Task Panes Area of SOLIDWORKS/ CAMWorks Solids

There are three tabs provided within this task pane:

1. Home tab

Click on the various tiles displayed within this tab to know about the various practical and potential industrial applications of CAMWorks. These include CAMWorks success stories, case studies, blogs, webinars, announcements, promotional offers, etc.

2. Learn Tab

This tab lists the various learning resources (both in-app resources as well as online resources) available to users for acquainting themselves with the finer details and nuances of CAMWorks. The aim is to help users exploit the full potential of CAMWorks.



	\times	CAMWorks Resources
		Home Learn Alerts
		CAMWorks Tutorials
		2.5 Axis and 3 Axis Milling
		5 Axis Milling
	22	Turning
		Mill-Turn WireEDM
		Additive Manufacturing
		Assembly Machining- Mill
	6	Sub spindle and Sync Manager
		B Axis Turning
		More
		Online Resources
		Filter - All CAMWorks Mill Pro
Lea	arn Tab	of CAMWorks Task Pane with Learning Resources listed

3. Alerts Tab

The purpose of the *Alerts* tab is to provide an interface for users to view and download the CAMWorks versions released periodically. All the versions are listed in descending chronological order of release.



• When you click on the *icon* adjacent to the *Home* tab, the default web browser will launch the CAMWorks website.



Mill

Improved - Renaming and Rearrangement of existing CNC Parameters for Clarity

Purpose:

Renaming and rearranging of existing CNC Finish parameters to ensure intuitive nomenclature and facilitate easier understanding by users

Implementation:

In CAMWorks Mill mode, the following **CNC Finish parameters** in **NC** tab of **Operation Parameters** dialog box have been renamed:

	Previous Labels of CNC Parameters	Renamed Labels of CNC Parameters
1.	Off	None
2.	On	Yes (For example G41/G42)
3.	With Compensation	With compensation (Toolpath is offset by tool radius)
4.	Without compensation	Without compensation (Tool center is on feature geometry)
5.	Gouge check	Limited look ahead (Gouge check)
6.	Sharp corner (Corner radius <= Tool radius)	Internal sharp corners (Corner radius <= Tool radius)
7.	Add tool radius to leadin/leadout	Add tool radius to leadin/leadout

Post renaming, the existing parameters of *Gouge check* and *Sharp corner* have been moved inside a new sub-group box labelled *Look ahead* within the *CNC Finish parameters* group box.

In the *Technology Database* too, the corresponding *CNC Finish Parameters* have been renamed in the *NC* tab for Mill operations.

	Operation Para	ameters	-
ve Copy Delete	Move up ↓ Move down New ▼ Load Defaults		
	Distance :	1 in)	
	Use setup definition :		
> Clearance plane is —			
> Feed plane is			
✓ Retract between Feature	re		
	Use skim plane :		
	Skim distance :	0.1 in	
✓ CNC finish parameters			
	CNC compensation :	Yes (For example G41/G42)	•
	Toolpath Center :	With Compensation	•
	Limited look ahead (Gouge check) :		
	Add tool radius to leadin/leadout :		
	Internal sharp corners(Corner radius <= Tool radius) :		
> For Mill Turn Machine -			

perat	ion Par	ameters							—		>
ГооІ	F/S	Contour	NC	Feature Options	Leadin	Advanced	Posting	Optimize			
Rap	oid plan	e is									
Т	op of St	tock			\sim						
		1	Distance	e: 1in							
	Use S	etup Defini			-						
Cle	arance	, plane is —									
	op of F				\sim						
				0.1:-							
	-		istance	: U. IIN	•						
	JUse S	etup Defini	tion								
	d plane										
F	Previou	s Machineo	d Depth		~~		-)		
		C	Distance	: 0.025in	* *						
Ret	ract bet	ween featu	res			-CNC finish	paramete mpensatio				
	Use s	kim plane						,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,			
		C	Distance	: 0.1in	*			mple G41/0	342)		
) <u>R</u> apid	plane (G98	8)				-		utz)		
C) <u>C</u> leara	ince plane	(G99)			Toolpat	n center th comper	sation			
								offset by too	l radius)		
							thout composition	pensation is on feature	aeomet	nv)	
						-Look ah		is officiation	geomer	. Y ./:	
								head (Goug	e check)		
								arp corners			
						(Corner rac	lius <= Tool	radius)		
							tool radius	to leadin/le	adout		
						-Rotary axi		. to rocioni pre			
						Free		Polar / cy	lindrical		
						Fixed					
					OK		Cancel		view	He	



New - Option to display Hidden Toolpath Moves in a User-assigned Color

Purpose: To provide the option whereby users can enable the display of hidden toolpath moves in a user-specified color

Implementation:

For 3 Axis Mill, Multiaxis Mill and VoluMill toolpaths, the toolpath moves (Rapid moves, Plunge Moves, Leadin moves, Leadout moves and Link moves) can be viewed in the graphics area in the following scenarios:

- Whenever you click on the corresponding operation node in the Operation tree
- When you execute the Step Through Toolpath command
- When you edit a toolpath using the Edit Toolpath Dialog Box
- When you edit a toolpath by executing the Advanced Edit Toolpath command

In the previous versions of CAMWorks, the following enhancements with respect to toolpaths were introduced:

- Options to enable/disable the display of specific toolpath moves that comprise the toolpaths
- Option to change/reassign the display color for the toolpath moves that comprise the toolpaths

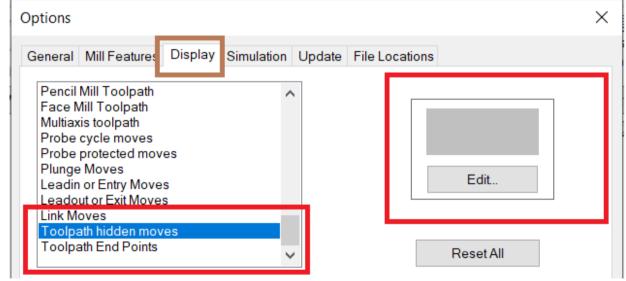
In CAMWorks 2021Plus version, an additional option has been introduced for toolpath moves which has been explained below.

Assigning Display Color for Hidden Toolpath Moves

You can choose to either display or not display such toolpath hidden moves in the graphics area. In case you choose to display hidden moves in a specific color, you can do so by using settings available within the *Display tab of the CAMWorks Options* dialog box.

The color display settings for such hidden moves can be customized using the **Color Settings** parameters available under **Display** tab of the **CAMWorks Options** dialog box.

To change the display color associated with a hidden toolpath moves, highlight the **Toolpath Hidden moves** option within the **Color Settings** list box. The currently assigned color for this option will be displayed adjacent to the list box. (Default color for 'Toolpath Hidden Moves' is gray.) Click on the **Edit** button below it. Clicking on this button displays the dialog box for color reassignment. Use the settings within this dialog box to select the color of your choice. Once the desired color settings are assigned, click on the **OK** button to apply the changes, and close the dialog box.

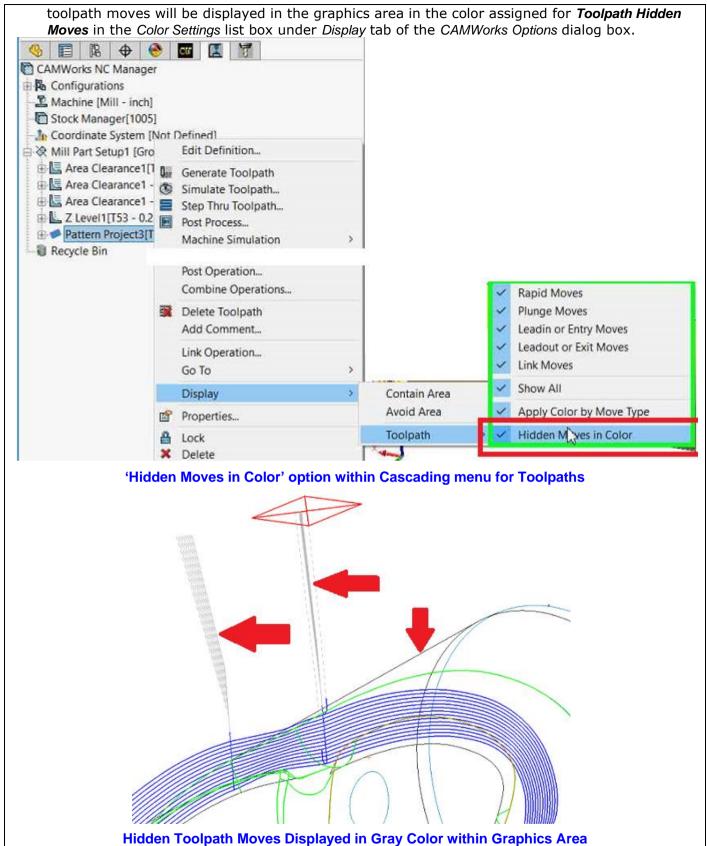


'Toolpath Hidden Moves' option in the Display tab of CAMWorks Options Dialog Box

Enabling the Display of Hidden Toolpath Moves using the 'Hidden Moves in color' Option

If one or more toolpath move options displayed in the cascading menu does not have a check mark adjacent to it, then it will be considered as a hidden toolpath move.

- If the *Hidden moves in color* option in the cascading menu is not checked, then none of the toolpath moves currently marked as hidden will be displayed in the graphics area.
- If the *Hidden moves in color* option in the cascading menu is checked, then all the hidden





New - Support for non-planar surfaces for Z Axis Probe Cycles

 Purpose: To allow non-planar surfaces to be selected during Z Axis Probing

 Implementation:

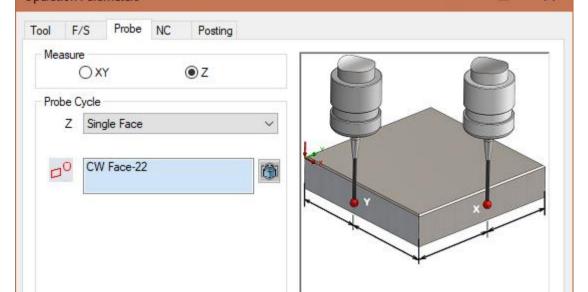
 When Z Axis probing option is selected in the Probe tab of Operation Parameters dialog box, the only Probe Cycle option available is Single Face.

 Operation Parameters

 Tool
 F/S

 Probe
 NC

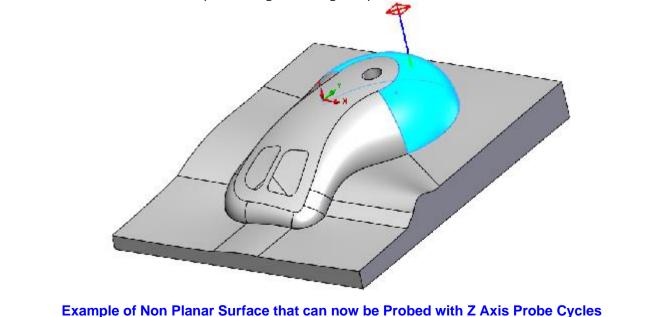
 Posting



Z Probe Cycle selected in Probe tab of Operation Parameters Dialog Box

In previous versions of CAMWorks, only planar surfaces could be selected during Z Axis Probe Cycles. This was limiting as Z touch offs could happen on any surface.

From *CAMWorks 2021Plus* version onwards, non-planar surfaces too are supported for Z Probe cycles. The default touch off point that will be considered for toolpath generation will be the topmost point of the selected face in Z direction. If you moves the touch off point, then a ray would be fired in the direction of the -Z axis to find the intersection point. This intersection point will then be used as the touch off point for generating toolpath.





Turn/ Mill-Turn

New - Turn Toolpath Support for Prime Inserts

Purpose:

Support for Prime Inserts and Holders within CAMWorks

Implementation:

What is PrimeTurning™?

PrimeTurning^{\mathbb{M}} is a pattern of high-speed turning (Roughing and Finishing) using patented insert shapes. The profiles of the Prime Inserts are patented and offered by Sandvik. The geometry of these inserts is available on the Sandvik web portal in the form of *.stp and *.dxf files. There are two types of Prime Inserts viz. Type A and Type B.

Type A Prime Insert	Type B Prime Insert

Advantages of PrimeTurning™

- i. High material removal rate compared to conventional turn patterns
- ii. Improved tool life
- iii. Bidirectional material removal. (Zigzag)

Turn Operations in CAMWorks that Support PrimeTurning™

- Turn Rough
- Turn Finish

Operation Parameters

Activating PrimeTurning[™] for Supported Turn Operations

For Turn Rough and Turn Finish operations, *PrimeTurning*[™] functionality can be activated by selecting the *PrimeTurning* option in *Method* dropdown list of the corresponding *Turn Rough* or *Turn Finish* tabs.

Cuttype	Method : PrimeT	urning	~	个	Ļ	
⊖ Radial ci	ut			V		
Axial cut						
User def	ined plunge angle					
Reverse	-	270deg	•			
	out centerline					

Х



Tool Inserts to be used for PrimeTurning™

When the Turning method is set to *PrimeTurning*, only Prime Inserts can be assigned to these operations.

Support for Prime Inserts in CAMWorks

CAMWorks supports Prime Inserts for *PrimeTurning*[™] operations. Almost all the Prime Inserts offered by Sandvik are shipped with CAMWorks and are available at the following location (after installation of CAMWorks):

Drive:\CAMWorksData\CAMWorks2021Plusx64\Tooling\PrimeTurnTools

These Prime Inserts available within the Technology Database can be viewed in its corresponding user interface available under Turn Tooling.

=	C	Turn Toolin	ng > Inserts						Metr	ic Inches
Mill	Prim	ie Insert						Save Copy Delete		
	Id	Thickness	Relief Angle	Tool Material	Coolant	Description	Coordinate Syst ≡	-Prime Insert (ID: 1)		
Turn	1	0.2	6	Carbide	Flood	Prime turn inse	Coordinate System1	Thickness (T) :		in
-	2	0.2	6	Carbide	Flood	Prime turn inse	Coordinate System1	Relief angle :	6	deg
Mill-Turn	3	0.2	6	Carbide	Flood	Prime turn inse	Coordinate System1	Tool material :	Carbide	
€ IVIII-10111	4	0.2	6	Carbide	Flood	Prime turn inse	Coordinate System1	Coolant type :	Flood	
	5	0.2	6	Carbide	Flood	Prime turn inse	Coordinate System1	Tool file path :	C:\CAMWorksDa	ta\CAMW
EDM	6	0.2	6	Carbide	Flood	Prime turn inse	Coordinate System1	Comment :	CP-B1108-H3 111	5
-	7	0.2	6	Carbide	Flood	Prime turn inse	Coordinate System1			
Mill Tooling	8	0.2	6	Carbide	Flood	Prime turn inse	Coordinate System1	Tool ID :	CP-B1108-H3 111	5
-	9	0.2	6	Carbide	Flood	Prime turn inse	Coordinate System1			
Turn Teoling	10	0.2	6	Carbide	Flood	Prime turn inse	Coordinate System1	Vendor :	Sandvik	
Turn Tooling	11	0.2	6	Carbide	Flood	Prime turn inse	Coordinate System1			
	12	0.2	6	Carbide	Flood	Prime turn inse	Coordinate System1	Description :	Prime turn insert 8	3 type
Feed / Speed	13	0.2	6	Carbide	Flood	Prime turn inse	Coordinate System1			
	14	0.2	6	Carbide	Flood	Prime turn inse	Coordinate System1	Coordinate System :	Coordinate Syste	m1
Settings	15	0.2	6	Carbide	Flood	Prime turn inse	Coordinate System1	Component Name :	C5-CP-70BL0011	5-11B_C
s	16	0.2	6	Carbide	Flood	Prime turn inse	Coordinate System1	2d section of the insert (Optional) :	C:\CAMWorksDa	ta\CAMW
•	17	0.2	6	Carbide	Flood	Prime turn inse	Coordinate System1			

Prime Inserts UI within Technology Database (Available in Turn Tooling Menu)

License Module for PrimeTurning[™] Functionality

To use *PrimeTurning*[™] functionality, your license must be configured to run the *PrimeTurning*[™] module. Contact your reseller if you wish to have your license reconfigured to activate this module.

Note:

If your current license is not configured to run the *PrimeTurning*[™] module, then none of the parameters associated with the *PrimeTurning*[™] functionality will be displayed within the CAMWorks user interface.

Parameters and User Interfaces associated with PrimeTurning[™]

Once *PrimeTurning*TM functionality is activated for supported Turn operations (by selecting PrimeTurning in the *Method* dropdown list of the operation specific tab), the *PrimeTurning* tab will appear within the *Operation Parameters* dialog box. Use the parameters within this tab to edit/assign settings associated with PrimeTurningTM.

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Turning [™] NC	Lead In/Ou	It Feature Opti	ons Advan	ced Statistics	Postin
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ool F/S Turn Rough P	rimeTurning"	' NC	Lead In/Out	Feature O	ptions	Advanced	Statistics	Posting
Defined by : Lib	rary	\sim		Library		Reset		
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Spindle	Mode	SFM		~				
S.,	rface Speed		ft/min					
	ed RPM max							
	indle Speed:							
	Direction			T				
		⊖ccw	,					
Override spir	ndle direction	: 🗸						
Feed								
	FPM	48.11in/r	min	*				
	FPR (0.02in/re	۶V	•				
		System (Calculated Ar	c Feedrate	s			
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Overrides Entry	rfeedrate: 0).01in/rev		♣ 🗸 %:	75		•	
Exi	t feedrate : 0).01in/rev	-	★ √%:	75		•	
First cu	t feedrate : 0).01in/rev		◆ √%:	75		*	
Final cu	t feedrate : 0	.01in/rev		◆ √%:	75		*	
Are	e feedrate : 0	.01in/rev		★ √%:	75		*	
Entry are	e feedrate : 0	.01in/rev		◆ √%:	75		•	
Exit lengt	n feedrate : 0	.01in/rev		◆ √%:	75		*	
Convert reposition	ing moves to	high feed	moves					





Technology Database

New - Option to create a list of Multiple available TechDBs and assign Active TechDB from that list

Purpose:

To provide the option whereby users can create a list of available TechDBs (in all supported formats) on the local machine or network and allow any one selected TechDB from that list as the active TechDB

Implementation:

In the *Settings* user interface of the TechDB App, the formerly *Link Database* tab has been renamed to *Manage Databases* tab.

In addition to all existing functions served by the *Link Database* tab, the *Manage Databases* tab allows you to add multiple TechDB data source files (in all supported formats) and list them as available TechDBs. Though multiple TechDB data files can be listed within this tab, only one among them can be assigned as the active TechDB linked to the application. The active TechDB can be visually identified by the check mark in the corresponding Active column field adject to that TechDB entry.

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Mill	General	v
	Application Default : Mill	T
🔁 💶 Turn	Post Processor Path : C:\CAMWorksData\CAMW	orks2021Plusx64\posts
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🛁 Mill-Turn	Automatic : 🕢	
💫 EDM	Language : English / English	•
Mill Tooling	Customization Settings This functionality allows you to save and restore customization settings for TechDBApp grid column v Save Settings	
Turn Tooling	Manage Databases	Import Database
Feed / Speed		
<u>م</u> ٦.	Active Database Details	Description:
Settings	✓ C:\CAMWorksData\CAMWorks2021Plusx64\TechDB\TechDB.cwdb	TechDB containing customized Tool data
	C:\CAMWorksData\CAMWorks2021Plusx64\Lang\English\TechDB.mdb	
About		
CAMWorks®		
	'Manage Databases' Tab in Settigs User Interface of Te	echDB App

Add TechDB Command Button

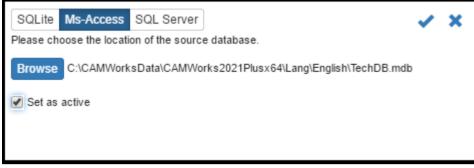


Use the *Add* button to add a new TechDB data file (in any one of the supported formats) to the list of available TechDBs listed in the *Manage Databases* tab. Clicking on this displays a pop-up window. Select the format of the database to be added by clicking on the applicable option at the top of the window. For example, if you intend to add an *MS Access* based TechDB, click on the *MS Access* button located at the top of the pop-up window.



Once the database format is selected, click on the **Browse** button within this window. Select the file. Click on the **Open** button of the *Windows File Explorer*. The *Windows File Explorer* will close, and the user interface will revert to the pop-up window. The path to the newly selected TechDB file will be displayed adjacent to the **Browse** button.

Place a check in the **Set as active** checkbox at the bottom of the pop-up window in case if you want to set the database file as active one.



Pop-up window for adding a new TechDB source file

Click on the **OK** button **v** to confirm the selection. Observe that the newly selected TechDB will be listed in the list of available Technology Databases. (If the **Set as active** checkbox was checked within the pop-up window, then the new database will have a check mark adjacent to its name within the list of available Technology Databases.



In case of multiple TechDB entries within the list of available Technology Databases, only one TechDB entry can be set as the default TechDB.

If desired, you can set database within this list as the active TechDB. To do so, highlight the desired entry within the list of available Technology Databases and click on the **Set as active** button.

Copy TechDB (Command Button)

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If desired, you can create copies of Technology Databases listed within the list of available Technology Databases.

To create a copy, highlight the TechDB from the list of available Technology Databases whose copy you wish to create and click on the *Copy* button. Use the displayed window to set the folder path and name of the copy and click the *Save* button.

Observe that the newly created copy will now be listed in the list of available Technology Databases.

Remove TechDB (Command Button)

Execute the **Remove TechDB** command if you wish to remove any TechDB listed within the list of available Technology Databases. To remove a database from the list of available Technology Databases, highlight that entry within the list and click on the **Remove TechDB** command button.

Executing this Remove TechDB command does not delete the selected TechDB file. It only removes the database from the list of available Technology Databases.

Note that only TechDB entries that are not assigned as the active TechDB can be removed from the list of available Technology Databases.

Implementation within CAMWorks Application

The TechDB Settings available under *File Locations* tab of *CAMWorks Options* dialog box within the *CAMWorks* application has been updated to display the list of TechDBs defined in the *Manage Databases* tab of TechDB App.

Options	×
General File Locations File locations CAMWorks data folder :	
C:\CAMWorksData\CAMWorks2021Plusx64\	_
TechDB : Active TechDB Location	ø
C:\CAMWorksData\CAMWorks2021Plusx64\TechDB\Tec C:\CAMWorksData\CAMWorks2021Plusx64\Lang\English\	2
Setup sheet images folder :	
C:\CAMWorksData\CAMWorks2021Plusx64\Lang\English\Setup_Sheet_Ima	

TechDB group box under File Locations Tab of CAMWorks Options Dialog Box

The active TechDB can be identified by a checkmark in its corresponding *Active* column field. If you wish to change the TechDB assigned as the active TechDB, then ensure that no active part or assembly programmed using the active TechDB is open and then place a check in the Active column of the desired entry and apply the changes. Not that this change will be limited to the CAMWorks application and will not be reflected in corresponding TechDB settings.

If you wish to apply the changes in the TechDB settings too, then click on the Launch the TechDB

App to Manage List of Connections button it to the right of the group box. This action will launch the *TechDB App* with *Manage Databases* tab in focus. Assign the desired TechDB file as the active TechDB

and close the *TechDB App*. Click on the *Update the TechDB List* button 2^{-1} to sync the TechDB listings in the TechDB group box with those in the *Manage Databases* tab. Observe that the group box now reflects the newly assigned TechDB as the active file.