What's New in CAMWorks 2022

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Supported Platforms

Supported Platfo	rms for 64-bit
Solid Modeler:	The 64-bit version of: - SOLIDWORKS 2022 - SOLIDWORKS 2021 - CAMWorks Solids 2022 - CAMWorks Solids 2021
Operating System:	64-bit version of: - Windows 10 - Windows 8.1 - Windows 7 (SP1 or higher) [*Home Editions are not supported] Note: CAMWorks 2022 is supported only on 64-bit Operating systems.

Resolved CPRs Document

Purpose of Document:	The Resolved CPR (<i>CAMWorks Problem Report</i>) document has been updated to report the software errors that have been resolved in the current Service Pack (SP2).
Doth to	To view the document, select:
Document:	C:\Program Files\CAMWorks2022x64\CAMWorks_VC142\Lang\English\ CW2022BuildInfo.pdf



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Resolved CPRs Document

Purpose of Document:	The Resolved CPR (<i>CAMWorks Problem Report</i>) document has been updated to report the software errors that have been resolved in the current Service Pack (SP1).
Dath to	To view the document, select:
Document:	C:\Program Files\CAMWorks2022x64\CAMWorks_VC142\Lang\English\ CW2022BuildInfo.pdf



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Resolved CPRs Document

Purpose of Document:	The Resolved CPR (<i>CAMWorks Problem Report</i>) document has been updated to report the software errors that have been resolved in the current Service Pack (SP0).
Dath to	To view the document, select:
Document:	C:\Program Files\CAMWorks2022x64\CAMWorks_VC141\Lang\English\ CW2022BuildInfo.pdf



General

Improved - Speed Improvements for Post Processing

Purpose:

To enable speedier post processing of parts and assemblies programmed using the CAMWorks application

Implementation:

Multiple minor changes have been internally implemented within the post processing function of the CAMWorks application to ensure optimization of codes for individual routines. The optimized code will result in significant speed improvements for post processing.

New - Operations Header in Post Process UI when Post Processing in Fast Mode

Purpose:	
To provide an enhanced user interaction when Po	st Processing using the <i>Fast</i> ⋗ option
Implementation: In the <i>Post Process</i> user interface (displayed on	 ◆ ● ● ● ● ●
being generated when the Step , Play	Post Process 3
or Fast commands in the Control bar of the user interface were executed.	■ 「「 ▶ ▶ Size : 92.88 KB
sense when the code was generated step by	Operations Rough Mill12
step using the <i>Step</i> command or using the <i>Play</i> button (unless code generation was paused or stopped). When processed using the <i>Fast</i> command, the NC code displayed in the list box couldn't be read due to	Contour Mill7 Center Drill1 Drill1 Center Drill2 Drill2 Area Clearance1 Pattern Project1 Post Processing Completed.
generated.	Centerline Rest
From CAMWorks 2022 version onwards, a new label named Operations will be displayed above the list box when the NC code is generated in Fast mode. The list box will the name of the apprentiant for which NC and a has been	Open G-Code file in CAMWorks NC Editor
generated within this list box. The Post Processing Completed' message will be	Post Processor Details 🛛 🕹 🗸
code generated can be viewed in the Step and Play modes.)	New 'Operations' Header in Post Process User Interface



Mill

New - Barrel Tool Support for Mill Operations

Purpose:

To support Barrel Tools for Milling Operations

Implementation:

Barrel Tool

The Barrel Tool is a cutting tool with specific shape comprising several arc segments. This shape can be parametrically defined. Barrel tools are preferred over conventional Ball Nose Mill tools for Mill finishing operations as the larger area of contact provided by the Barrel tool results in better surface finish.

Mill Operations for which Barrel Tools are Supported

- 2.5 Axis Mill Operations (Except Center Drill, Countersink, Tapping, Thread Milling and VoluMill operations)
- 3 Axis Mill Operations (Supported only when the Toolpath Generation Method in CAMWorks
- Options dialog box is set to 'Advanced')
- Multiaxis Mill Operations
- **Note:** If a Barrel tool is assigned to an unsupported Mill operation, then a bubble pop-up warning message will immediately be displayed within the CAMWorks user interface indicating that the selected tool is not supported for the specific operation and will prompt you to select another tool.

Barrel Tool Types

The five types of Barrel tool supported in CAMWorks are:

- Standard
- Conical Tangent
- Tapered
- Lens
- Advanced





Viewing, Adding, Updating and Saving Barrel Tools in the Technology Database

The Technology Database shipped with CAMWorks comes equipped with a few Barrel tools. Barrel Tools can be accessed within the Technology Database App by selecting *Mill Tooling>>Cutters>>* **Barrel Tools**. The Barrel Tool interface displayed on selecting the specific Barrel tool type will display all the Barrel tools of that specific Barrel tool type currently saved within the Technology Database.

You can view, add, edit, and save Barrel tools using the Barrel Tool interface. All such tools saved within the Technology Database linked to the CAMWorks application will be available for tool selection in the CAMWorks user interface.

CAMWorks 2022 Techno	logy Database	
=	C Mill Tooling	
Mill	Cutters	
Turn	Corner Round	
Mill-Turn	Dovetail KeyWay	_
EDM	Tollipop	_
T Mill Tooling	User Defined Tools Threading Tools	
Turn Tooling	Tap Tools - Cutting	_
Feed / Speed	Thread Mill - Single-Point	_
	Thread Mill - Multi-point Barrel Tools	h
Setungs	Standard	
(j) About	Conical Tapered	-
	Lens	
	Probes	+
G CAMWorks [®]	Frobe Tools	

Save	Сору	Delete				
-Barrel	Tool (ID:	5)				
		Active :	•			- E
		Tool ID :	8MM 0.8 AB	T PR 2	0.14	
		Sub-type :	Rough & Fin	ish	Ŧ	
	S	hank Type :	Straight		¥	- El
	Dia	meter (D1) :	8	mm		
	Corner	radius(R1) :	0.8	mm		
	Shan	k dia. (D2) :	8	mm		
	Overall	length (L1) :	50	mm		
	Flute	length (L2) :	9.5	mm		
	Shank L	ength (L6) :	13	mm		
	Prote	rusion (L3) :	30	mm		
:	Shoulder	length (L4) :	13	mm		
	Pr	ofile radius :	20.14	mm		
		Z Center :	4.75	mm		
	Up	oper radius :	0.8	mm		
	F	land of cut :	Right hand		Ŧ	
	N	lo. of flutes :	4			
	Cen	ter Cutting :				
	Тс	ool material :	Carbide		Ŧ	
		Comment :	20MM 0.3 A	BT PR	20	
			4FL 120 L		_/_	
		Vendor :	None			
					/	
	[Description :	None			
					-/-	

Barrel Tool Options under Cutters sub-menu of the **Mill Tooling Menu**

Barrel Tool form in the Barrel Tool user interface of TehDB App

User Interface for Barrel Tools in CAMWorks Application

Barrel tools can be viewed, added, edited, and saved in the following user interfaces:

- i. In the Barrel Tool page under Tool Tab of the Operation Parameters dialog box
- ii. Under Barrel Tool tab of Edit Tool Parameters dialog box

Within this user interface, the desired Barrel Tool type can be selected by selecting the corresponding option in the **Tool type** dropdown list. Based on the tool type selected, the parametric definition of the selected tool will be displayed under the **Tool Dimensions** group box. Some of the major parameters are:

- Max Diameter: It is the maximum diameter across the flute length of the barrel tool. Use this parameter to assign/edit the full diameter of the Barrel tool.
- **Corner Radius:** Use this parameter to assign/edit the radius at the tip or corner of the barrel tool. You specify can be any value greater than zero but less than or equal to the Max diameter of the tool.

The parametric values that define the tool shape can be modified as desired. However, ensure that



the values assigned to the parameters defining the barrel tool profile adhere to the tool geometry. In case one or more assigned values result in incorrect tool geometry, then you will be notified through a bubble pop-up message that there was an error in creating the tool geometry and that values assigned to parameters highlighted in the user interface need to be revalidated.

Barrel Tool Mill Holder S	tation		
Tool type :	Standard	Preview	
Tool Dimensions	Standard •	।	
Max diameter (D1) :	10mm ≑		
Comer radius (R1) :	2.5mm 🖨		
Flute length (L2) :	25mm ≑	50mm	
Overall length (L1) :	50mm ≑		
Profile radius (R2) :	50mm 🗘	25mm ← 50mm	
Taper angle (A2) :	3deg		
Upper radius (R4) :	3mm		
No. of flutes :	4	_	
Center cutting :	\checkmark		
Non-cutting Portion			
Type :	Straight V	— D2	
Shoulder dia (D4) :	10mm 🔹		
Shoulder length (L4) :	25mm 📮		
Shank dia (D2) :	70mm ≑	L4	
Shank length (L6) :	25mm 🔺		
Properties		l land of est	
	parameters		
I ool material :	Carbide	O Left	
Output through :	Tip 🗸 🗸	-	
TechDB ID :	1		
Comment : [10MM 2.5 SBT PR 5	50 4FL 50 L	
		OK Cancel H	lelp

Barrel Tool Related Filters in Tool Select Filter Dialog Box

Barrel Tools can now be filtered, identified, and added to Tool cribs using the **Tool Select Filter** dialog box.

Barrel Tool is now one of the tool types listed in the **Tool type** dropdown list of this dialog box. If this option is selected in the **Tool type** dropdown list, then the checkbox labelled **Barrel Type** becomes active and will be checked by default. Use the dropdown list adjacent to this checkbox to select the Barrel tool type (viz. Standard, Conical, Tapered, Lens or Advanced). Based on the selection made,



Tool Se	elect F	ilter						>
		Tool type :	Barr	el Tool		~	Preview	
Filter	by Barrel Diame End R Tool r Holde Protru Conta	Type eter adius naterial er Designation usion Length nining Text	Tape Stan Con Tape Lens Adva BT -3 Oin *	ered idard ical ered anced acced	- 9in			
Mill (Inche	s)						
	ID	Tool ID		Barrel To	End Radius	Tool Dia	Effec Cut Lengt	h Overall Lengt
1	3	0.394In 0.059 TBT PR 1	1.811	Tapered B	0.059000	0.394000	0.550000	3.000000
<								>
		OK			Cancel		Help	

New - Gouge Checking Option for Automatic Tilt Relative to Direction of Cut for Multiaxis Mill Operations

Purpose:

To support a new gouge checking option for Automatic tilt relative to Direction of Cut for Multiaxis Mill operations

Implementation:

In previous versions of CAMWorks, for Multiaxis Mill operations, the Automatic tilt was always relative to the Rotary axis.

From *CAMWorks 2022* version onwards, an additional option will be available for Automatic tilt. Users will be able to select the whether the Automatic tilt is relative to one of the following two options:

- Direction of Cut
- Rotary Axis

Mill Tools for which the Automatic Tilt Options are Supported

The *Rotary Axis* option is supported for all Mill tool types except Barrel tools. If the tool assigned for the Multiaxis Mill operation is a Barrel tool, then the *Rotary Axis* option will not be available in the user interface. *CAMWorks* will automatically assign the *Direction of Cut* option for *Automatic* tilt.



What happens when the Automatic Tilt is relative to the 'Direction of Cut'?

When the *Direction of Cut* option is selected in the *Gouge Checking* tab of a Multiaxis Mill operation, collisions can be avoided by changing the *Lead/Lag* and/or *Side tilt* along each cut. The preference for lead/lag or side tilt can be specified in the *Preferences* group box. The minimum maximum range for *Lead tilt* and/or *Side tilt* can be specified in the *Limits* group box. To specify the range, place a check in the applicable checkbox (*Lead tilt/ Side tilt*). This action will enable the range fields.

Axis Control		Finish		Roughing	Rest	
ool F/S	Pattern Entry	/Retract L	inks	Gouge Checking	Advanced Stat	istic
Options						
Check gouges be	tween positions	Holde	er clearanc	e : 2mm		
Extend tool to infi	nity	Chard				
Check link motion	ns for collision	Shah	k clearanc		and the second	
Check tip radius		Non-cutti	ng clearan	ce 0.2mm	+ +	
Stock collision chec	king Shaft	Arbor	Hold	er		
-						
Group 1 Group 2	Group 3 Group 4					
Gouge checking		Chec	k against			
Apply gouge of	checking to		Feature su	faces		
✓ Holder	-		Other surfa	ces		
Shank			wance · [mm 📄		
Non-cutting	g portion					
Flute		1				
Gouge check opt	tions					
Strategy :	Tilt Tool		\sim			
Anala definition :	1					
Angle definition .	Automatic		~			
Relative to :	Direction of cut		\sim			
	Direction of cu	t				
Preferences	Rotary axis					
	Equal tilting					
	○ Prefer lead/lag	l				
	O Prefer side tilt					
Minimize tilt	ling					
Limits						
	Min	Max				
Lead tilt	-90deg	90deg	*			
Side tilt	-90deg	90deg	*			
	- •		-			



New - Interface to Define and Modify Multisurface features from Operation Parameters Dialog Box

Purpose:

To enable easier and faster user interaction with the CAMWorks application by allowing user to define/modify Multisurface features, Avoid features, Contain Areas and Avoid Areas from Operation Parameters dialog box interface itself

Implementation:

In previous versions of CAMWorks, when viewing/editing the parametric values and settings in the **Operation Parameters** dialog box for a 3 Axis Mill operation, if users wished to change/add the properties of the Multisurface feature associated with that operation, then it was a circuitous process. Users had to close **Operation Parameters** dialog box, navigate to the corresponding feature in the **Feature tree**, edit its properties, save the changes, and close the interface and then navigate back to the **Operation** tree and re-open the **Operation Parameters** dialog box by double-clicking on the specific operation. The case was similar for Avoid features, Avoid Areas and Contain Areas. As the geometry of the Multisurface features, Avoid Features, Contain Areas and Avoid Areas usually require frequent editing when programming a part or assembly, this process can prove to be a tad cumbersome.

From *CAMWorks 2022* version onwards, this issue has been addressed in the form of a new tab named *Geometry* made available under the *Operation Parameters* dialog box for 3 Axis Mill operations. This tab allows users to directly view, add or modify the multisurface features, Avoid features, Avoid Areas and Contain Areas associated with the active 3 Axis Mill operations. Also, existing settings of *Automatic Contain Area* and *Avoid small profiles* previously available under the *Advanced* tab have been shifted to the *Geometry* tab.

Following are the newly introduced group boxes and command buttons within this tab:

'Features (Faces to cut)' Group Box

Use this list box and adjacent command buttons within this group ox to define/edit/select the multisurface features to be machined by the current operation.

- **Create button:** Use this command when you wish to add an additional multi surface feature to be machined by the current operation. Executing this command button will display the *New Multi surface Feature* dialog box. Any feature thus added will be listed in the list box.
- **Edit button:** Use this command when you wish to edit the geometry of a multi surface feature listed within the list box. To edit a desired multi surface feature listed in the list box, select that multi surface feature and then execute this command button. Executing this command will display the *New Multi surface Feature* dialog box.
- Advanced button: Executing this command displays the Select Features dialog box. Use this dialog box to select/deselect the multisurface features to be machined by the current operation.

'Avoid Features (Faces to avoid)' Group Box

This list box within this group box lists all the multi surface features that have been defined as Avoid features for the current Mill operation. You can define, edit, and select/deselect the Avoid

features for the current operation using the *Create* , *Edit* and *Advanced* button adjacent to the list box.

'User defined contain area' Group Box

This list box within this group box lists all the Contain Areas defined for the current Mill operation.

You can define, edit, and delete the Contain Areas using the Create 🛋, Edit 📧 and Delete 🤒

button adjacent to the list box. Use the **Properties** command is to view the properties of the selected Contain area.



Deration Parameters		19 <u>24</u>	
operation Parameters			
Rest Tool F/S Pattern Area (Posting Clearance NC Links	Entry/Retract Geometry	s / Advanced
Features (Faces to cut)			
 Avoid features (Faces to avoid) Multi Surface Feature3 [Avoid] 	,		
User defined contain area	Automatic c	ontain area	
Contain Area 1	10	Method : Stock	~
	Toolo	ondition : On center	~
<	>	(Y offset: 0mm	
User defined avoid area	Avoid small	profiles	
Avoid Area1	Max. Di	ameter: 3mm	



Improved - Enhanced 'Machine to Mean' function for Contour Mill Operations to achieve Maximum Material Condition

Purpose:

Enhanced *Machine to Mean* function for Contour Mill operations generated for 2.5 Axis Mill features such that the feature for which the Contour Mill toolpath has been generated) achieves *Maximum Material Condition (MMC)*

Implementation:

How 'Machine to Mean' Worked in Previous Versions of CAMWorks

The *Machine to Mean* functionality in the *Run* tab of the *Tolerance Based Machining - Run* dialog box is applicable only for Mill operations generated for 2.5 Axis Mill features machined based on tolerances ranges specified for their dimensions.

CAMWorks - Tolerance Based Machining(Mill) - Run	\times
Run Tolerance Range Mill (mm)	
Options	
Recognize tolerance range Machine To Mean Recognize ISO 286 limits and fits	
Recognize multisurface features based on surface finish Apply color to multisurface feature	
Recognize GD&T	
Override dimensional tolerance range and ISO-286	

'Machine To Mean' Option in Run Tab

In previous versions of CAMWorks, this *Machine to Mean* functionality would not always achieve the *Maximum Material Condition (MMC)* for 2.5 Axis Mill features machined using a Contour Mill toolpath. This especially occurred for features with multiple dimensions and multiple tolerance ranges. CAMWorks would randomly choose the *Tolerance Mean* for one of the dimensions and then use it for machining to mean that specific Mill feature. The randomly chosen Tolerance Mean would not always guarantee that the *Maximum Material Condition (MMC)* was achieved. (MMC might be achieved with the tolerance mean computed for another dimension of the feature.)

Similarly, for Circular Pocket features and hole features, their positional tolerance rather than their dimensional tolerance was considered in some cases. This resulted in incorrect mean dimensions that either undercut or overcut that feature (due to wrong strategy being assigned in lieu of wrong the mean dimensions).

How 'Machine to Mean' will Work from CAMWorks 2022 Version Onwards

From **CAMWorks 2022** version onwards, when the **Machine to Mean** functionality is enabled, for Contour Mill operations, CAMWorks will internally calculate **Material Condition** achieved using the **Tolerance Mean** computed for each dimension of the Mill feature. CAMWorks will then compare which set of dimensions based on the different Tolerance Mean values achieves **Maximum Material Condition (MMC)**. The Tolerance Mean that enables **Maximum Material Condition (MMC)** will be used for machining to mean. This **Tolerance Mean** will be displayed in the **Allowance** field of the **Contour Mill** tab of the Contour Mill operation.

For circular pocket features and holes, for the *Machine to Mean* calculations, only Dimensional Tolerances given to the feature will be considered to derive the mean value for those features. Positional tolerances will not be considered.



Illustrative Example of 'Machine to Mean' function will work for Contour Mill Operation generated for a Rectangular Pocket Feature

For pocket features, the *Maximum Material Condition (MMC)* will be achieved when the dimensions of the pocket feature are at their smallest. Consider the below rectangular pocket feature with a length of 50 units (with an Upper Tolerance Limit of 0.4 units and a Lower Tolerance Limit of 0 units) and a width of 30 units (with an Upper Tolerance Limit of 0 units and a Lower Tolerance Limit of -0.5 units).



Illustrative Example of Pocket Feature that will be Machined to Mean

Machined to Mean Values based on Tolerance Mean of Length Dimension

For the length dimension of 50 units, the computed Tolerance Mean is -0.1. Based on this value, the machined to mean values for the Length and Width will be:

• Length = Actual Length – (Tolerance Mean *2)

Width = Actual Width - (Tolerance Mean *2)
 = 30 - (-0.1 *2)

Machined to Mean Values based on Tolerance Mean of Width Dimension

For the Width dimension of 30 units, the computed Tolerance Mean is 0.13. Based on this value, the machined to mean values for the Length and Width will be:

Length = Actual Length - (Tolerance Mean *2)
 = 50 - (0.13 *2)

Width = Actual Width - (Tolerance Mean *2)
 = 30 - (0.13 *2)

Tolerance Mean Considered by CAMWorks

Observe that the Mean dimensions (49.74, 29.74) computed using the Tolerance Mean of the Width dimension results in smaller dimensions for the pocket feature compared to those derived using Tolerance Mean of the Length dimension (50.2, 30.2). These smaller dimensions are in sync with the goal of achieving the *Maximum Material Condition (MMC)*. Hence, CAMWorks will use the Tolerance Mean of 0.13 for machining the pocket feature. This value will be displayed in the *Allowance* field of the *Contour Mill* tab of the Contour Mill operation.



In the above example, the Tolerance Mean of -0.075 units computed based on the positional tolerance (0.3, 0) will not be considered for calculating Mean values of its dimensions. Instead, the Tolerance Mean of 0.125 units computed based on its diameter dimension's tolerance (0, -0.5) will be considered.



New - Option to Convert Rapid Moves to High Feed Moves for VoluMill Toolpaths

Purpose:

To provide an option whereby users can convert Rapid Moves into High Feed Moves for VoluMill toolpaths

Implementation:

For **Roughing** and **Area Clearance** operations with VoluMill pattern, when the **Convert rapid moves to high feed moves** option is checked, rapid moves will be converted to high feedrate moves. The feedrate applied for such moves is the **Non-cutting high feedrate**.

F/S	Rouahina	NC	Feature Options	Advanced	Postina	Optimize		
						-		
Defined by :	Library	~	<u>R</u> eset				~	
]	Library						R =	
Conditions —				-				
Stock	material : 🖲	5061-T6				11		
Mach	ine dutv · []	Medium d	luty					
		-icularit c					-	1
Spindle						Selentin		7
	S <u>F</u> M :	/85.3982	- -					
<u>S</u> pindle	e speed : 1	2000.00	00rpm				/	
		Lock s	pindle speed					
D	irection : 🤅	<u>C</u> W	⊖ cc <u>w</u>					
Feedrates				ļ				
	Fe	ed per to	ooth : 0.0027in	A	VoluMill	Technology Ex	pert	
		VV food	rato : C4 2000;- (-			27		
		<u>×</u> i ieeu	14.000011/11	UN -				
	<u>L</u> ea	adin feed	rate : 32.4000in/n	nin 🔺	☑%:	50	•	
N	lon-cutting	high feed	frate : 650.0000in/	ímin 🚔	Machine	Max Feedrate	\sim	
Non-cuttin	a hiah z plu	inge feer	Irate · 650.0000in/	ímin 🛋	Machine	Max Feedrate	\sim	
Convert rapid	moves to l	nigh feed	moves :	Ŧ				
_								
			OK	0	ancel	Preview	He	de



New - Option to Convert Arc Moves to Line Moves for VoluMill Toolpaths

Purpose:

To provide an option whereby VoluMill toolpath Arc Moves of 90 degrees or more can be split into several smaller lines moves (to enable correct generation of NC code by CNC Controller)

Implementation:

All toolpaths have moves comprising of lines and arcs. Occasionally, the CNC controller might not be able to correctly handle arc moves beyond 90 degrees. Under such circumstances, the arc moves must ideally be split into several small lines.

For VoluMill toolpaths, this functionality is available in the form of the *Line Moves Only* option. This new option *Line moves only* and its corresponding input value field (internally labelled *Deviation*) will be available in the *Options* group box of the *VoluMill Settings* dialog box.

/oluMill Settings	?	×
Entry / Retract		
Entry method :	Spiral	~
<u>R</u> amp angle :	3deg	•
Entry length :	0.0984in	•
<u>F</u> loor clearance :	0.0984in	-
Full entry spiral :		
Options		
Smoothing <u>r</u> adius :	45	•
Smoothing radius :	0.1125in	
	1.9685in/min	A
Enforce min <u>f</u> eedrate :		
Enforce min <u>f</u> eedrate : Line moves only Side <u>m</u> ill only Avoid sharp corners for	0.002in r repositioning	÷
Enforce min <u>f</u> eedrate : Line moves only { Side <u>m</u> ill only Avoid sharp corners for Overrides	0.002in r repositioning	÷
Enforce min feedrate : Image: Image in the end of the end	0.002in r repositioning 0.1in	* *
	0.002in r repositioning 0.1in 0.0625in	
Enforce min feedrate : Line moves only Side mill only Avoid sharp corners for Overrides Side mill stepover : Max slot depth : Slot feedrate :	0.002in r repositioning 0.1in 0.0625in 25.9200in/min	
Enforce min feedrate : Line moves only Side mill only Avoid sharp corners for Overrides Side mill stepover : Max slot depth : Slot feedrate : Entry parameters	0.002in r repositioning 0.1in 0.0625in 25.9200in/min	
Enforce min feedrate : Line moves only Side mill only Avoid sharp corners for Overrides Side mill stepover : Max slot depth : Slot feedrate : Entry parameters Entry RPM :	0.002in r repositioning 0.1in 0.0625in 25.9200in/min 10000.0000rpm	
Enforce min feedrate : Enforce min feedrate : Line moves only Side mill only Avoid sharp corners for Overrides Side mill stepover : Max slot depth : Slot feedrate : Entry parameters Entry RPM : Entry dwell :	0.002in r repositioning 0.1in 0.0625in 25.9200in/min 10000.0000rpm 0	
Enforce min feedrate : Enforce min feedrate : Line moves only i Side mill only Avoid sharp corners for Overrides Side mill stepover : Max slot depth : Slot feedrate : Entry parameters Entry dwell : Pre-drill holes have flat	0.002in r repositioning 0.1in 0.0625in 25.9200in/min 10000.0000rpm 0 t bottom	
Enforce min feedrate : Line moves only Side mill only Avoid sharp corners for Overrides Side mill stepover : Max slot depth : Slot feedrate : Entry parameters Entry RPM : Entry dwell : OK Cance	0.002in r repositioning 0.1in 0.0625in 25.9200in/min 10000.0000rpm 0 t bottom el <u>H</u> elp	

By default, this checkbox is unchecked. When checked, the arc moves will be converted to line moves. Use the *Deviation* field adjacent to the *Line Moves Only* option to indicate for splitting the arcs into linear moves.



Improved - Intuitive Nomenclature for CNC Finish Parameters in NC tab of 2 Axis Mill Operations

Purpose:

To provide a more intuitive and simplified nomenclature for parameters associated with CNC Finishing under NC tab for Contour Mill Operations

Implementation:

In previous versions of CAMWorks, the nomenclature for parameters in the **CNC Finish Parameters** group box under **NC tab** for Contour Mill wasn't very intuitive.

From CAMWorks 2022 version onwards, the nomenclature of these parameters has been simplified and made more intuitive. The parameters have also been rearranged for better comprehension. The existing parameters of **Gouge Check** and **Sharp Corner** have been shifted into a new sub-group box named **Look ahead** within the **CNC Finish Parameters** group box.

Distance : 50mm Use Setup Definition Clearance plane is Top of Feature Distance : 2mm Use Setup Definition Feed plane is Previous Machined Depth Distance : 0mm		-	•	
Retract between features Use skim plane Distance : 2.5mm Rapid plane (G98) Clearance plane (G99)	V	CNC finish parameters CNC compensation None Yes (For example G Toolpath center With compensation (Toolpath is offset by Without compensation (Tool center is on feat Look ahead Limited look ahead (G Internal sharp com (Corner radius <= T	41/G42) on ature geometry) ouge check) ers Fool radius)	
	04	Rotary axis mode Free Polar Fixed	: / cylindrical	



Improved - Leadin/Out Move Calculation And Display For Contour Mill Operations With CNC Toolpath Compensation

Purpose:

To generate the leadin and leadout moves for Contour Mill toolpaths in such a manner that the XY start and end points will be at the compensated location. This will ensure that users will be able to visualize the start and end points when the CNC compensation option is set to Yes (With G41/42) and Toolpath center is set to Without compensation

Implementation:

In earlier versions of CAMWorks the XY leadin and leadout positions and move values differ depending on whether Toolpath Center is With or Without compensation. From CAMWorks 2022 onwards the calculation of uncompensated leadin/out moves has been enhanced to generate uncompensated leadin and leadout moves so that when the mill machine computes the compensated toolpath, that the actual toolpath motion on the mill machine better more accurately represents the compensated toolpath that CAMWorks generates. In addition to maintaining the same XY start and end positions, CAMWorks will automatically add the tool radius to any arc moves specified for leadins and leadouts. For example, if a 10mm diameter tool is being used with an arc leadin of 3mm then, the calculated leadin arc value will be 8mm. When the toolpath is compensated on the machine, the resulting motion will produce an arc move of 3mm. For other types of leadin/out moves, the length and angle of the leadin/leadout line segments are automatically adjusted such that the uncompensated toolpath will generate the desired compensated toolpath on the mill machine without additional user modifications to the leadin/out parameters.

For all the legacy parts, contour mill toolpaths will need to be regenerated for these changes to take effect.



License

New - License Activation Method: Online Activation using Activation IDs

Purpose:

The **Online Activation** method (introduced from **CAMWorks 2022 SP0** version onwards) employs 'Activation IDs' that functions as software keys for activating the products and modules within the **CAMWorks** suite of application.

Implementation:

These Activation IDs for products in the CAMWorks suite are alphanumeric in nature and consist of 32 characters. When renewing/purchasing the CAMWorks subscription, you need to specify your license type (Nodelocked/Floating Network), the desired CAMWorks modules/products you wish to use and then pay the applicable license fees. HCL Technologies Ltd. (IP owners of the CAMWorks software application) will then provide you with one or more Activation IDs for activating the purchased products.

Once received, these Activation ID(s) must be input by you in the relevant user interface of the **CAMWorks License Manager** tool for license activation. These Activation ID(s) are then validated and verified online. If successfully verified, then the CAMWorks application (with specific products and modules paid for by you) will be activated.

Status of Previously Existing License Activation Method of 'License File Based Activation'

Online Activation method for license activation has been newly introduced in *CAMWorks 2022 SP0* version. The previously existing **License file based** method for license activation will continue to remain available within the **CAMWorks License Manager** tool. However, do note that the license file based method for license activation will gradually be phased out.

As of now, in the **CAMWorks 2022** version, you will have the option to choose either the **Online Activation** or **License file based** method of license activation when purchasing/renewing your *CAMWorks* subscription.

We recommend that you switch to the more convenient Online Activation method.

🖗 CAMWorks License Manager	×
Status License Setup Authorized Modules Server Settings	
License method : Nodelocked (Standalone)	
Online Activations (new!)	
(Supports CAMWorks 2022 and newer) 🤄	
Configure FlexLM license Use this option to activate your license based on the Activate License Use this option to activate your license based on the Activation ID(s) sent to you. Last license activated on : Not known	
Nodelocked License: Separate Tabs in License Setup Tab for Online Activation and Based Activation	Licer



tatus License Setup Authorized Modules	Server Settings
Server License Method : Online Acti	vations 🔍 🔾
- Server license settings Online Acti	e Based
<u>A</u> ctivate License	on the Activation ID(s) sent to you. Last license activated on : Not known
Show Licenses	Use this option to view activated licenses.
<u>R</u> eactivate Existing	Use this option if you want to update/upgrade your licenses or if you are facing any issues with your licenses.
Deactivate License	Use this option to release license from this machine.
_ Options	
Server Port(Mandatory) : 27000	Secondary Port(Optional) :
Start License Service	Use command to install and start the license

Floating Network Server License: Separate Options provided for License Activation in Server Settings Tab

Activation Options For 'Online Activation' Method of License Activation

Depending on whether you have or do not have access to the Internet on the 64-bit Windows system (on which the CAMWorks license will be activated), following two options will be available for Online Activation

Automatic Method:

In *Automatic* method of *Online license* activation, a live Internet connection is required for activating the license. You need to input the Activation IDs provided to you and then have them validated. Once successfully validated, the activated *CAMWorks* products will be displayed within the *CAMWorks Product Activation - Currently Activated Products* dialog box.

Manual Method:

This option is recommended only if you do not have a live internet connection. In this method of *Online License* activation, you need to create a license request file using the Activation IDs (Entitlement IDs) provided to you and then email it to register@camworks.com. As a response, you will receive a response file attachment via email. You need to load this response file to activate your CAMWorks products. Once successfully validated, the activated CAMWorks products will be displayed within the *CAMWorks - Currently Activated Products* dialog box.

Reactivating your License using Online Activation Method

If you wish to upgrade or renew your CAMWorks license, the **Online Activation** method provides separate **CAMWorks Product Reactivation** user interfaces within the CAMWorks License Manager tool to reactivate your license using your existing Activation IDs. (Both **Automatic** and **Manual** options of license reactivation are available.)



eactivate Your CAMWorks Pro elected products listed below will b	duct e reactivated.				
How would you like to reactivate?—					
Automatically over the Internet (F	Recommended				
) Manually via E-Mail (Add all activ	ation IDs and t	' then click on a	ctivate)		
,,,,					
ease select the product that need to	be reactivated	d :		Select all	2
Product	Expiry Date	USP Date	Activation ID	Status	^
Commercial	Permanent	31-Oct-2022	2420-4345-38b5-43f5-a717-023a-3663-e514	Active	
CAMWorks Milling Professional	Permanent	31-Oct-2022	2420-4345-38b5-43f5-a717-023a-3663-e514	Active	
CAMWorks Solids P	Permanent	31-Oct-2022	2420-4345-38b5-43f5-a717-023a-3663-e514	Active	
Commercial	Permanent	31-Oct-2022	2420-4345-38b5-43f5-a717-023a-3663-e514	Active	
			· · · · · · · · · · · · · · · · · · ·		Y
I have read the HCL Technologies	Privacy Policy	and agree to it	ts terms and conditions		
I have read the free rechnologies	<u>intacy roncy</u>	and agree to h			
					_

Advantages of 'Online Activation' Method of License Activation – Prompt Deactivation and Activation

In the previously used *License file based* method, users had to inform support about the intention to switch system, raise a new license request file from the new system, then wait for one business day to get the license file required for product activation. Consequently, shifting a *Nodelocked* or *Floating Network* installation from one system to another was a bit cumbersome. This issue is addressed with the *Automatic* option of *Online Activation*. To switch from one system to another, use the *CAMWorks Product Deactivation* UIs available within the *CAMWorks License Manager* tool to deactivate your products from the current system and then activate it on another system (using the *CAMWorks Product Activation* UIs). This process requires no intervention from CAMWorks Support or waiting for any email replies. (Both *Automatic* and *Manual* options of license deactivation are available.)



All the products li	ation sted below will	be deactivated.			
How would you I	ike to deactivate	?			
Automatically	over the Interne	t (Recommended)			
O Manually via F	Mail (Add all a	tivation IDs and th	en click on activate)		
	-man prod un ut		en enek on detivatej		
List of Product(s) A	ctivated :				
Product	Expiry Date	USP Date	Activation ID	Status	^
Commercial	Permanent	31-Oct-2022	2420-4345-38b	Active	
CAMWorks Sol	Permanent	31-Oct-2022	2420-4345-38b	Active	
CAMWorks Mil	Permanent	31-Oct-2022	2420-4345-38b	Active	
🗹 I have read the	e HCL Technolog	gies <u>Privacy Policy</u> a	nd agree to its terms	and conditio	ns.

User Interface to Deactivate your CAMWorks License

License Activation on Clients of a Floating Network Installation

(After License Activation/Reactivation via Online Activation Method)

The process of license activation on Client machines (by inputting the **CAMWorks License Server** Host name and Port Number details in **License Setup** tab of the CAMWorks License Manager tool) remains identical to the License File Based method of license activation.

Steps to Activate Your CAMWorks Products using 'Automatic' Option of Online Activation

Refer the steps accompanied by user interface images on the next two pages for details on how to activate license using *Automatic* option of *Online Activation*.











Name* : XYZ Email-ID* : XYZ OK Step 10: In the nex	@mail.com Close xt UI, input user deta	Help	
CAMWorks Product Ac Results The list below	ctivation - Currently Active	ated Products. ed products.	×
CAMWorks Product Activated Products	tivation - Currently Activ w shows currently activate	ated Products. ed products.	×
CAMWorks Product Activated Products	tivation - Currently Activ w shows currently activate s Expiry Date	ated Products. ed products. USP Date	×
CAMWorks Product Activated Products Currently Activated Products Commercial	tivation - Currently Activ w shows currently activate s Expiry Date Permanent	ed products. USP Date 31-Oct-2022	×
CAMWorks Product Activity Activated Products Commercial CAMWorks Milling Profess.	tivation - Currently Activ w shows currently activate s Expiry Date Permanent Permanent	ed products. USP Date 31-Oct-2022 31-Oct-2022	
CAMWorks Product Activity Activated Products Commercial CAMWorks Milling Profess.	tivation - Currently Activates w shows currently activates Expiry Date Permanent Permanent Permanent	ed products. USP Date 31-Oct-2022 31-Oct-2022 31-Oct-2022	

Step 11: In the next UI, the products successfully activated will be displayed. Click Close to exit.

Steps to Activate Your CAMWorks Products using 'Manual' Option of Online Activation

Refer the following steps accompanied by user interface images for details on how to activate license using *Manual* option of *Online Activation*. **Note:**

Steps 1 to 3 for this option are identical to Steps 1-3 for 'Automatic' Method.

Status License Setup Authori	zed Modules Se	Tab
Server License Metho	d : Online Activ	ations 💌 🍳
Server license settings	2. Select	t 'Online Activations' Option
<u>A</u> ctivate License	ə	Use this option to activate your license based on the Activation ID(s) sent to you. Last license activated on : Not known
3. Click on 'Activa	ate License	button
-3: Click 'Activate Licens	e' Button in	Server Settings Tab for Floating Networ License

	🖗 CAMWorks Product Activation	×	
	License Activation To activate your CAMWorks product you must use the Acti	vation IDs.	
	How would you like to activate?		
	Automatically over the Internet (Recommended)	4. Select this option.	
	Manually via E-Mail (Add all activation IDs and then clic	k on activate)	
	Enter your Activation ID(s) and click on add :	vation ib in below neta.	
		Add	
	3000(-3000(-3000(-3000(-3000(-3000(-3000)	6. Click 'Add' button.	
	7. Place a check in below checkbox.	ee to its terms and conditions.	
	Activate My Product(s)	Close Help	
	8. Click 'Activate N	ly Product(s) button.	
Step 4-8: In the next UI that is displayed, select 'Manual' option, input Activation ID(s), Agree to Licensing Terms and click 'Activate My Products' Button			
🖗 CAMWorks Pro	duct Activation X		
1) Activation ID(s) v	vhich needs to be activated or deactivated		
X000X-X000X-X000X-X00	0X-X00X-X000X-X000X		
2) Press save to cre	ate a request file 9. Input User Details below.		
Name*: xyz	2		
Email-ID* : xyz	@abc.com	Step 9-13: In the next UI that is displayed, input user	
Save 10. Click Save to generate Request file. Use the 'Open' file. Email Request file to HCL. Is displayed, input user			
 Email the request address to get a rest 	t to the following OR Upload File on self service portal. sponse file : (Login is required)	the response file you receive Activate this file by clicking	
Register@c	amworks.com <u>Click here to open portal in</u> <u>a web browser</u>	the 'Activate My Products button.	
4) Press open to lo	ad the response file 11. Download the response file vou receive.		
Open	12. Click Open to select and activate		
If you have received the response file, load it by clicking the Open button and then proceed with the below option. To discontinue, click Close. You can rerun the Wizard later.			
1	3. Click 'Activate My Product(s) button.		
Негр	Activate my Product(s) Close		

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